

# ToughTek™

## Machine Technologies Continuous Mixers



### Automatic mixing with consistent results from batch to batch

- Automatically mixes material with water – just break the bag, it does the rest
- No more measuring water for each batch
- Handles stuccos, EIFS, self-leveling underlayments, mortars, plasters and grouts
- Variable output lets you adjust material flow
- Easy to use, easy to maintain, easy to transport

# Ordering Information and Technical Specifications

## Rugged continuous mixers for consistent product mix

With ToughTek Machine Technologies Continuous Mixers, it's easy to mix pre-blended mortar products such as EIFS, plaster, stucco, self-leveling underlayments, refractory materials, masonry and grout. Just set the water flow rate for your specific material, break bags of material into the hopper, and the system automatically does the rest.

ToughTek continuous mixers automatically dispense a pre-determined amount of water into the dry mix, giving you consistent results continuously, day to day. Expect rugged performance and easy maintenance with durable wear parts and components.

### Easy Assembly

- Easy to assemble and disassemble – simply tap attachments with hammer
- Easy to move, clean and maintain



### Large Capacity Hopper with Bag Breaker

- Ideal for larger projects
- Output – up to 300 bags / hour\*

### Variable Frequency Drive

- Protects your investment – provides auto shutdown in case of power spikes

### Water Flow Gauge

- Set and adjust water flow
- Eliminates need to measure water

### Variable Pump Outlet

- Lets you adjust material flow

## Technical Specifications

	D25	D35
<b>Max Particle Size</b>	1/4 in (6 mm)	5/16 in (8 mm)
<b>Flow Rate</b>	8 gpm (30 lpm)	18 gpm (70 lpm)
<b>Output – underlayment</b>	140 bags/hour/70 cubic ft*	300 bags/hour/up to 150 cubic ft*
<b>Applications</b>	Self-leveling underlayment, Mortar, Plaster, Stucco, EIFS	Self-leveling underlayment, Mortar, Plaster, Stucco, EIFS
<b>Part number/Power</b>	60010054 - 230V, 30A, 1-ph – 60010098 - 230V, 30A, 3-ph	60010167 - 230V, 30A, 1-ph – 60010179 - 230V, 30A, 3-ph
<b>Main motor</b>	5.4 hp (4 Kw)	5.4 hp (4 Kw)
<b>Dimensions</b>	74L x 30W x 47H in (188 x 76 x 119 cm)	67L x 36W x 48H in (170 x 91 x 122 cm)
<b>Weight</b>	400 lb (181 kg)	441 lb (200 kg)
<b>Filling height</b>	47 in (119 cm)	45 in (114 cm)
<b>Hopper capacity</b>	16 gal / 2.2 cubic ft	16 gal / 2.2 cubic ft
<b>Water required</b>	32 psi @ flow rate	32 psi @ flow rate

\* Based on 50 lb (22.6 kg) bags. Performance will vary based on material, mix consistency, hose size and other factors. Check with material suppliers or contact your Graco distributor for a demonstration.

## Contact us today!

For more information, e-mail [info@machine-technologies.com](mailto:info@machine-technologies.com), call 817-636-5637 or visit [www.machine-technologies.com](http://www.machine-technologies.com)

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